

**PENTALLOY BP MK30 E H black**

(PA6+PP)-MX30

Pentac Polymer GmbH

<b>Processing/Physical Characteristics</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Molding shrinkage, parallel	0.9 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	1.1 / *	%	ISO 294-4, 2577

<b>Mechanical properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Modulus	4100 / 3000	MPa	ISO 527
Stress at break	50 / 40	MPa	ISO 527
Strain at break	9 / 13	%	ISO 527
Charpy impact strength, +23°C	100 / N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	7 / 7.5	kJ/m <sup>2</sup>	ISO 179/1eA

<b>Thermal properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	90 / *	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	165 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-

<b>Other properties</b>	<b>dry / cond</b>	<b>Unit</b>	<b>Test Standard</b>
Water absorption	4 / *	%	Sim. to ISO 62
Humidity absorption	1.2 / *	%	Sim. to ISO 62
Density	1250 / -	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	3	h	-
Processing humidity	≤0.13	%	-
Mold temperature	60 - 100	°C	-
Feed temperature	80	°C	-
Zone 1	250	°C	-
Zone 2	255	°C	-
Zone 3	260	°C	-
Zone 4	270	°C	-
Zone 5	260	°C	-

**Characteristics****Processing**

Injection Molding

**Certifications**

RoHS compliant

**Delivery form**

Pellets, Black

**Applications**

Automotive, Encapsulation

**Special Characteristics**

Heat stabilized or stable to heat

**Regional Availability**

Europe