

**AKROMID® B3 ICF 20 1 L black (5296)**

(PA6+PP)-CF20

Akro-Plastic GmbH

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.2 / *	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5 / *	%	ISO 294-4, 2577

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	14200 / 9700	MPa	ISO 527
Stress at break	140 / 120	MPa	ISO 527
Strain at break	2.5 / 4.5	%	ISO 527
Flexural modulus, 23°C	13000 / 9700	MPa	ISO 178
Flexural strength	230 / 170	MPa	ISO 178
Charpy impact strength, +23°C	50 / 60	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	45 / -	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	9 / 11	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	6 / -	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	222 / *	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	200 / *	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695-11-10
Thickness tested	1.6 / *	mm	-
Glow Wire Ignition Temperature (GWIT)	675	°C	IEC 60695-2-13
GWIT - thickness tested (1)	1.6	mm	-

Other properties	dry / cond	Unit	Test Standard
Density	1150 / -	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Melt temperature	270	°C	-
Mold temperature	80	°C	-
Injection pressure	75	MPa	-

**Characteristics****Processing**

Injection Molding

**Features**

Tribologic Grade

**Delivery form**

Black

**Regional Availability**

Europe, Asia Pacific

**Special Characteristics**

Heat stabilized or stable to heat