

**RamLloy B780NT-1**

(PA6+PE)

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	<b>70</b>	cm <sup>3</sup> /10min	ISO 1133
Temperature	<b>275</b>	°C	-
Load	<b>5</b>	kg	-
Molding shrinkage, parallel	<b>0.8</b>	%	ISO 294-4, 2577
Molding shrinkage, normal	<b>0.8</b>	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	<b>2380</b>	MPa	ISO 527
Tensile Strength	<b>62</b>	MPa	ISO 527
Yield strain	<b>4.1</b>	%	ISO 527
Izod notched impact strength, +23°C	<b>38</b>	kJ/m <sup>2</sup>	ISO 180/1A

Other properties	Value	Unit	Test Standard
Water absorption	<b>2.9</b>	%	Sim. to ISO 62
Density	<b>1100</b>	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	<b>80</b>	°C	-
Pre-drying - Time	<b>2 - 4</b>	h	-
Processing humidity	<b>≤0.15</b>	%	-
Mold temperature	<b>65 - 80</b>	°C	-
Feed temperature	<b>60 - 70</b>	°C	-
Zone 1	<b>230 - 240</b>	°C	-
Zone 2	<b>230 - 240</b>	°C	-
Zone 3	<b>230 - 270</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Natural Color

**Special Characteristics**

U.V. stabilized or stable to weather

**Certifications**

RoHS compliant

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa