

Ubesta 3020 GX9

PA12-GF23

UBE

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	4	g/10min	ISO 1133
Temperature	235	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.2	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	103	MPa	ISO 527
Strain at break	6	%	ISO 527
Flexural modulus, 23°C	4900	MPa	ISO 178
Charpy notched impact strength, +23°C	19	kJ/m ²	ISO 179/1eA
Rockwell hardness	R 110	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
ISO Data			
Melting temperature, 10°C/min	178	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	159	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	176	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	30	E-6/K	ISO 11359-1/-2

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	1E12	Ohm*m	IEC 62631-3-1

Other properties	Value	Unit	Test Standard
Density	1160	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Delivery form

Natural Color

Additives

Release agent

Special Characteristics

Heat stabilized or stable to heat

Regional Availability

North America, Europe