

**Product Texts**

Product-nomenclature: ISO16396-PA12,,E,C14-010

**Product Attributes**

Improved flowability and demoulding

**Markets**

**Industry & Consumer goods**

Housewares, Hydraulics & Pneumatics, Mechanical Engineering, Medical devices, Sports & Leisure, Tools & Accessories

**Approvals**

**Food Contact**

EU Requirements, FDA

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, parallel	<b>0.8 / *</b>	%	ISO 294-4, 2577
<sup>[C]</sup> Molding shrinkage, normal	<b>0.8 / *</b>	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>- / 1100</b>	MPa	ISO 527
<sup>[C]</sup> Yield stress	<b>- / 45</b>	MPa	ISO 527
<sup>[C]</sup> Yield strain	<b>- / 15</b>	%	ISO 527
<sup>[C]</sup> Nominal strain at break	<b>- / &gt;50</b>	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	<b>- / N</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy impact strength, -30°C	<b>- / N</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>- / 6</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Charpy notched impact strength, -30°C	<b>- / 7</b>	kJ/m <sup>2</sup>	ISO 179/1eA
<sup>[C]</sup> Shore D hardness	<b>70 / *</b>	-	ISO 7619-1

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	<b>178 / *</b>	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>45 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Temp. of deflection under load, 0.45 MPa	<b>115 / *</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	<b>120 / *</b>	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	<b>140 / *</b>	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Burning Behav. at thickness h	<b>HB / *</b>	class	IEC 60695-11-10
Thickness tested	<b>0.8 / *</b>	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Volume resistivity	<b>- / 1E11</b>	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	<b>* / 1E12</b>	Ohm	IEC 62631-3-2
<sup>[C]</sup> Electric strength	<b>32 / 32</b>	kV/mm	IEC 60243-1
<sup>[C]</sup> Comparative tracking index	<b>- / 600</b>	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
<sup>[C]</sup> Water absorption	<b>1.5 / *</b>	%	Sim. to ISO 62
<sup>[C]</sup> Humidity absorption	<b>0.7 / *</b>	%	Sim. to ISO 62
<sup>[C]</sup> Density	<b>1010 / -</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

**Characteristics**

**Processing**

Injection Molding, Other Extrusion

**Delivery form**

Granules, Natural Color

**Special Characteristics**

Light stabilized or stable to light

**Certifications**

Food contact, Food approval FDA 21 CFR

**Applications**

Medical, Sports Equipment

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa