

**DAIAMID® L1724K**

PA12

Daicel-Evonik Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	10	cm <sup>3</sup> /10min	ISO 1133
Temperature	230	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	400	MPa	ISO 527
Yield stress	25	MPa	ISO 527
Yield strain	23	%	ISO 527
Stress at break	50	MPa	ISO 527
Strain at break	>50	%	ISO 527
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	24	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	3	kJ/m <sup>2</sup>	ISO 179/1eA
Rockwell hardness	R80	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Melting temperature, 10°C/min	172	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	45	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	110	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	180	E-6/K	ISO 11359-1/-2

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Electric strength	25	kV/mm	IEC 60243-1

Other properties	Value	Unit	Test Standard
Humidity absorption	0.4	%	Sim. to ISO 62
Density	1020	kg/m <sup>3</sup>	ISO 1183

**Characteristics****Processing**

Injection Molding

**Additives**

Lubricants, Plasticizer

**Special Characteristics**

High impact or impact modified, U.V. stabilized or stable to weather, Heat stabilized or stable to heat

**Chemical Resistance**

General Chemical Resistance, Oil Resistance

**Applications**

Electrical and Electronical

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America