

**RTP 4499 X 96265**

(PA\*+PTFE)-GF

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ASTM Data</b>			
Mold Shrinkage, MD	0.002	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Tensile Modulus	13100	MPa	ASTM D 638
Tensile Strength	221	MPa	ASTM D 638
Flexural Modulus	12410	MPa	ASTM D 790
Flexural Strength	296	MPa	ASTM D 790
Izod Impact notched, 1/8 in	80.1	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	260	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.4	%	ASTM D 570
Density	1570	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	0.1	%	-

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	79.4	°C	-
Pre-drying - Time	4	h	-
Melt temperature	310 - 343	°C	-
Mold temperature	135 - 163	°C	-
Injection pressure	68.9 - 103	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Special Characteristics**

Heat stabilized or stable to heat