

Product Texts

LNP LUBRICOMP UX06002 compound is based on Polyphthalamide (PPA) resin containing aramid fiber, PTFE. Added features of this grade include: Easy Molding, Internally Lubricated, Heat Stabilized, Wear Resistant.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	27	cm ³ /10min	ISO 1133
Temperature	340	°C	-
Load	2.16	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Yield stress	74	MPa	ISO 527
Strain at break	2	%	ISO 527
Flexural modulus	4100	MPa	ISO 178
Izod impact strength, +23°C, 4mm	15	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	3	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	111	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	51	E-6/K	ISO 11359-1/-2

Other properties	Value	Unit	Test Standard
Density	1270	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120 - 150	°C	-
Pre-drying - Time	4	h	-
Processing humidity	≤0.15	%	-
Melt temperature	315 - 330	°C	-
Mold temperature	140 - 165	°C	-
Zone 1	310 - 320	°C	-
Zone 2	315 - 325	°C	-
Zone 3	325 - 340	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Applications

Automotive