

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Molding shrinkage, normal	<b>0.3</b>	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Tensile Modulus	<b>17000</b>	MPa	ISO 527
<sup>[C]</sup> Stress at break	<b>140</b>	MPa	ISO 527
<sup>[C]</sup> Strain at break	<b>1.5</b>	%	ISO 527
<sup>[C]</sup> Charpy impact strength, +23°C	<b>40</b>	kJ/m <sup>2</sup>	ISO 179/1eU
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>27</b>	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Melting temperature, 10°C/min	<b>335</b>	°C	ISO 11357-1/-3
<sup>[C]</sup> Temp. of deflection under load, 1.80 MPa	<b>275</b>	°C	ISO 75-1/-2
<sup>[C]</sup> Vicat softening temperature, B	<b>200</b>	°C	ISO 306
<sup>[C]</sup> Coeff. of linear therm. expansion, parallel	<b>5</b>	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Coeff. of linear therm. expansion, normal	<b>59</b>	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Relative permittivity, 1MHz	<b>4.1</b>	-	IEC 62631-2-1
<sup>[C]</sup> Dissipation factor, 1MHz	<b>320</b>	E-4	IEC 62631-2-1
<sup>[C]</sup> Volume resistivity	<b>&gt;1E13</b>	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	<b>1E15</b>	Ohm	IEC 62631-3-2
<sup>[C]</sup> Electric strength	<b>28</b>	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Water absorption	<b>0.07</b>	%	Sim. to ISO 62
<sup>[C]</sup> Density	<b>1670</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

## Characteristics

### Regional Availability

North America, Europe, Asia Pacific