

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0	%	ISO 294-4, 2577
Molding shrinkage, normal	0.6	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	9700	MPa	ISO 527
Tensile Strength	85	MPa	ISO 527
Strain at break	1.6	%	ISO 527
Charpy impact strength, +23°C	15	kJ/m ²	ISO 179/1eU
Thermal properties			
ISO Data			
Melting temperature, 10°C/min	310	°C	ISO 11357-1/-3
Temp. of deflection under load, 1.80 MPa	221	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	8	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion, normal	34	E-6/K	ISO 11359-1/-2
Burning behav. at thickness h	V-0	class	IEC 60695-11-10
Thickness tested	3.2	mm	-
Electrical properties			
ISO Data			
Comparative tracking index	150	-	IEC 60112
Other Standards^[5]			
Volume resistivity	2.8E15	Ohm*m	IEC 61340-2-3
Surface resistivity	1.3E15	Ohm	IEC 61340-2-3
S: These properties are reported by the producer according standards that are different to our defaults.			
Other properties			
Humidity absorption	0.1	%	Sim. to ISO 62
Density	1740	kg/m ³	ISO 1183
Bulk density	970	kg/m ³	-
Processing Recommendation Injection Molding			
Pre-drying - Temperature	150	°C	-
Pre-drying - Time	3 - 5	h	-
Processing humidity	≤0.1	%	-
Melt temperature	320 - 350	°C	-
Mold temperature	80 - 150	°C	-
Zone 1	320	°C	-
Zone 2	325	°C	-
Zone 3	330	°C	-
Zone 4	340	°C	-
Nozzle temperature	350	°C	-
Injection pressure	150	MPa	-
Holding pressure	30 - 90	MPa	-

Characteristics

Processing

Injection Molding

Delivery form

Pellets, Black

Applications

Automotive, Electrical and Electronical

Regional Availability

North America, Europe, Asia Pacific, South and Central America