

RTP 3499-3 X 92886

LCP

RTP Company

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0015	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Modulus	24130	MPa	ASTM D 638
Tensile Strength	44.8	MPa	ASTM D 638
Flexural Modulus	17930	MPa	ASTM D 790
Flexural Strength	68.9	MPa	ASTM D 790
Izod Impact notched, 1/8 in	21.4	J/m	ASTM D 256
Thermal properties			
ASTM Data			
UL 94 Flame rating	V-0	-	UL 94
Thickness tested	1.59	mm	-
DTUL @ 264 psi	232	°C	ASTM D 648
Electrical properties			
ASTM Data			
Surface Resistivity	100000	Ohm	ASTM D 257
Volume Resistivity	10	Ohm*cm	ASTM D 257
Other properties			
Density	1700	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	149	°C	-
Pre-drying - Time	8	h	-
Melt temperature	332 - 366	°C	-
Mold temperature	65.6 - 121	°C	-
Injection pressure	82.7 - 124	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific