

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.1	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.6	%	ISO 294-4, 2577

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	14000	MPa	ISO 527
^[C] Charpy impact strength, +23°C	29	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	10	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	330	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	240	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	8	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	60	E-6/K	ISO 11359-1/-2

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Relative permittivity, 1MHz	3.63	-	IEC 62631-2-1
^[C] Dissipation factor, 1MHz	0.028	E-4	IEC 62631-2-1
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	1E14	Ohm	IEC 62631-3-2
^[C] Electric strength	30	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Humidity absorption	0.03	%	Sim. to ISO 62
^[C] Density	1640	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding