

Product Texts

High impact resistance blend with reduced moisture absorption.
For injection moulding and extrusion applications.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	12	g/10min	ISO 1133
Temperature	260	°C	-
Load	5	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	1900	MPa	ISO 527
Tensile Strength	40	MPa	ISO 527
Strain at break	100	%	ISO 527
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	85	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	25	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	65	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	165	°C	ISO 75-1/-2
Vicat softening temperature, B	140	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-

Other properties	Value	Unit	Test Standard
Water absorption	4.5	%	Sim. to ISO 62
Humidity absorption	1.3	%	Sim. to ISO 62
Density	1070	kg/m ³	ISO 1183

Characteristics

Regional Availability

Europe