

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	4.5	g/10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	1400	MPa	ISO 527
Tensile Strength	28	MPa	ISO 527
Strain at break	40	%	ISO 527
Flexural modulus, 23°C	1200	MPa	ISO 178
Flexural strength	38	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	42	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Vicat softening temperature, B	85	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-

Other properties	Value	Unit	Test Standard
Density	1020	kg/m <sup>3</sup>	ISO 1183

## Characteristics

### Processing

Injection Molding, Other Extrusion

### Regional Availability

North America, Europe, Asia Pacific

### Special Characteristics

High impact or impact modified