

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	32	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2200	MPa	ISO 527
Tensile Strength	41	MPa	ISO 527
Flexural modulus, 23°C	2300	MPa	ISO 178
Flexural strength	65	MPa	ISO 178
Charpy notched impact strength, +23°C	31	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	20	kJ/m ²	ISO 179/1eA
Rockwell hardness	R 107	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	80	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	85	E-6/K	ISO 11359-1/-2

Other properties	Value	Unit	Test Standard
Density	1050	kg/m ³	ISO 1183

Characteristics

Regional Availability

Asia Pacific