

Product Texts

Easy flowing ABS with good impact resistance.

For moulding parts with low wall thickness and/or unfavourable flow distance/wall thickness relation.

Processing/Physical Characteristics

	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	34	g/10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-

Mechanical properties

	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2300	MPa	ISO 527
Yield stress	45	MPa	ISO 527
Yield strain	2.4	%	ISO 527
Strain at break	12	%	ISO 527
Charpy impact strength, +23°C	135	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	90	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	19	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	7	kJ/m ²	ISO 179/1eA

Thermal properties

	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	78	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	90	°C	ISO 75-1/-2
Vicat softening temperature, B	95	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-

Other properties

	Value	Unit	Test Standard
Water absorption	0.95	%	Sim. to ISO 62
Humidity absorption	0.24	%	Sim. to ISO 62
Density	1040	kg/m ³	ISO 1183

Characteristics**Regional Availability**

Europe