

Techno ABS 545L (XT01LG)

ABS

Techno-UMG Co., Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	2.8	g/10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
Molding shrinkage, parallel	0.1	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	40	MPa	ISO 527
Flexural modulus, 23°C	2000	MPa	ISO 178
Flexural strength	63	MPa	ISO 178
Charpy impact strength, +23°C	8	kJ/m ²	ISO 179/1eU
Rockwell hardness	R 106	-	ISO 2039-2

ASTM Data			
Tensile Strength	42.2	MPa	ASTM D 638
Flexural Modulus	2400	MPa	ASTM D 790
Flexural Strength	71.6	MPa	ASTM D 790
Rockwell Hardness	R 110	-	ASTM D 785

Other properties	Value	Unit	Test Standard
Density	1050	kg/m ³	ISO 1183
Density	1050	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	85 - 95	°C	-
Pre-drying - Time	2 - 5	h	-
Mold temperature	40 - 80	°C	-
Zone 1	220 - 270	°C	-

Characteristics**Processing**

Injection Molding

Applications

Automotive

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat

Regional Availability

North America, Asia Pacific