

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	7	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2700	MPa	ISO 527
Tensile Strength	55	MPa	ISO 527
Strain at break	8	%	ISO 527
Charpy impact strength, +23°C	100	kJ/m ²	ISO 179/1eU
Charpy impact strength, -30°C	70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	9	kJ/m ²	ISO 179/1eA
Charpy notched impact strength, -30°C	6	kJ/m ²	ISO 179/1eA
Izod impact strength, +23°C	90	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	10	kJ/m ²	ISO 180/1A
Izod notched impact strength	6	kJ/m ²	ISO 180/1A
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	95	°C	ISO 75-1/-2
Vicat softening temperature, B	109	°C	ISO 306

Other properties	Value	Unit	Test Standard
Density	1020	kg/m ³	ISO 1183
Moisture Content	0.2	%	-

Characteristics

Processing

Injection Molding

Delivery form

Pellets, Natural Color

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat

Features

Low Odor

Regional Availability

Europe