

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Yield stress	41	MPa	ISO 527
Yield strain	14	%	ISO 527
Flexural modulus, 23°C	1940	MPa	ISO 178
Flexural strength	66	MPa	ISO 178
Izod notched impact strength, +23°C	8	kJ/m <sup>2</sup>	ISO 180/1A

Other properties	Value	Unit	Test Standard
Density	1100	kg/m <sup>3</sup>	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2	h	-
Melt temperature	190 - 230	°C	-
Mold temperature	50 - 80	°C	-

## Characteristics

### Processing

Injection Molding, Other Extrusion

### Regional Availability

North America, Europe, South and Central America

### Special Characteristics

U.V. stabilized or stable to weather