

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
^[C] Melt volume-flow rate, MVR	32	cm ³ /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-

[C]: CAMPUS

Mechanical properties	Value	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	2600	MPa	ISO 527
^[C] Yield stress	50	MPa	ISO 527
^[C] Yield strain	3	%	ISO 527
^[C] Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	90	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	17	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	8	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
ISO Data			
^[C] Temp. of deflection under load, 1.80 MPa	77	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 0.45 MPa	89	°C	ISO 75-1/-2
^[C] Vicat softening temperature, B	97	°C	ISO 306
^[C] Burning Behav. at 1.5 mm nom. thckn.	HB	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Yellow Card available	yes	-	-
^[C] Burning Behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.2	mm	-
Yellow Card available	yes	-	-

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	>1E15	Ohm	IEC 62631-3-2
^[C] Comparative tracking index	600	-	IEC 60112

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
^[C] Density	1050	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Regional Availability

Europe, Asia Pacific, South and Central America, Near East/Africa