

REPRO ABS RE6

ABS

Rondo Plast AB

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	8	g/10min	ISO 1133
Temperature	230	°C	-
Load	5	kg	-
Molding shrinkage, parallel	0.7	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Strength	35	MPa	ISO 527
Strain at break	30	%	ISO 527
Flexural modulus, 23°C	2100	MPa	ISO 178
Charpy notched impact strength, +23°C	14	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Vicat softening temperature, B	92	°C	ISO 306
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.6	mm	-
Other properties			
Density	1050	kg/m ³	ISO 1183

Characteristics**Processing**

Injection Molding

Certifications

Recycled Resin Content

Special Characteristics

High impact or impact modified

Regional Availability

Europe