

Product Texts

RF material, 3D filament

Property	Value
Dielectric constant, 2.4 GHz	10
Tolerance	±0.35
Loss tangent, 2.4 GHz	0.003

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	19	MPa	ISO 527
Yield stress	20	MPa	ISO 527
Yield strain	2	%	ISO 527
Strain at break	7	%	ISO 527
Flexural modulus, 23°C	1400	MPa	ISO 178
Izod impact strength, +23°C	20	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C	3	kJ/m ²	ISO 180/1A

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	70	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	83	°C	ISO 75-1/-2

Other properties	Value	Unit	Test Standard
Water absorption	0.3	%	Sim. to ISO 62
Density	2200	kg/m ³	ISO 1183

Characteristics**Processing**

Additive Manufacturing

Regional Availability

Europe, Asia Pacific

Delivery form

Monofilament