

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	10	g/10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Thermal conductivity of melt	0.18	W/(m K)	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	2300	MPa	ISO 527
Tensile Strength	48	MPa	ISO 527
Strain at break	25	%	ISO 527
Flexural modulus, 23°C	2400	MPa	ISO 178
Flexural strength	80	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	22	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	83	°C	ISO 75-1/-2
Vicat softening temperature, B	105	°C	ISO 306
Coeff. of linear therm. expansion, normal	85	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-

Other properties	Value	Unit	Test Standard
Density	1060	kg/m ³	ISO 1183

Characteristics

Processing

Injection Molding

Special Characteristics

High impact or impact modified, Heat stabilized or stable to heat

Features

Low Emission

Regional Availability

North America, Europe, Asia Pacific