

LASTILAC 10

(ABS+PC)

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Molding shrinkage, parallel	0.7	%	ISO 294-4, 2577
Molding shrinkage, normal	0.7	%	ISO 294-4, 2577
Mechanical properties			
ISO Data			
Tensile Modulus	2500	MPa	ISO 527
Yield stress	60	MPa	ISO 527
Yield strain	5	%	ISO 527
Stress at break	55	MPa	ISO 527
Strain at break	40	%	ISO 527
Charpy impact strength, +23°C	N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength, +23°C	65	kJ/m ²	ISO 179/1eA
Thermal properties			
ISO Data			
Temp. of deflection under load, 1.80 MPa	105	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	110	°C	ISO 75-1/-2
Vicat softening temperature, B	110	°C	ISO 306
Coeff. of linear therm. expansion, parallel	75	E-6/K	ISO 11359-1/-2
ASTM Data			
Limiting Oxygen Index	25	%	ASTM D 2863
Electrical properties			
ISO Data			
Comparative tracking index	250	-	IEC 60112
ASTM Data			
Surface Resistivity	1E12	Ohm	ASTM D 257
Other properties			
Density	1120	kg/m ³	ISO 1183
Processing Recommendation Injection Molding			
Pre-drying - Temperature	80 - 100	°C	-
Pre-drying - Time	3	h	-
Melt temperature	230 - 250	°C	-
Mold temperature	50 - 70	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

Europe

Special Characteristics

High impact or impact modified