

**Techno ABS F5330G20 (NC100G20)**

ABS-GX20

Techno-UMG Co., Ltd.

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Melt flow index, MFI	<b>70</b>	g/10min	ISO 1133
Temperature	<b>220</b>	°C	-
Load	<b>10</b>	kg	-
Molding shrinkage, parallel	<b>0.3</b>	%	ISO 294-4, 2577

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Tensile Strength	<b>82</b>	MPa	ISO 527
Flexural modulus, 23°C	<b>5720</b>	MPa	ISO 178
Flexural strength	<b>132</b>	MPa	ISO 178
Charpy impact strength, +23°C	<b>7</b>	kJ/m <sup>2</sup>	ISO 179/1eU
Rockwell hardness	<b>R 110</b>	-	ISO 2039-2

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Burning behav. at 1.5 mm nom. thickn.	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>1.5</b>	mm	-
Burning behav. 5V at thickness h	<b>5VA</b>	class	IEC 60695-11-20
Thickness tested	<b>2.5</b>	mm	-

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	<b>1330</b>	kg/m <sup>3</sup>	ISO 1183

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>80 - 90</b>	°C	-
Pre-drying - Time	<b>2 - 5</b>	h	-
Mold temperature	<b>50 - 100</b>	°C	-
Zone 1	<b>180 - 210</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Asia Pacific

**Special Characteristics**

Flame retardant