

DIAMALLOY ABSPC 9901

(ABS+PC)

LyondellBasell Industries

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	3.9	g/10min	ASTM D 1238
Temperature	230	°C	-
Load	3.8	kg	-
Mold Shrinkage, MD	0.0065	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data	Value	Unit	Test Standard
Tensile Strength at Yield	55.2	MPa	ASTM D 638
Flexural Modulus	2620	MPa	ASTM D 790
Rockwell Hardness	R 112	-	ASTM D 785
Izod Impact notched, 1/8 in	587	J/m	ASTM D 256
Thermal properties			
ASTM Data	Value	Unit	Test Standard
UL 94 Flame rating	HB	-	UL 94
Thickness tested	1.52	mm	-
DTUL @ 264 psi	90	°C	ASTM D 648
Vicat Temperature	125	°C	ASTM D 1525
Other properties			
Value	Unit	Test Standard	
Density	1120	kg/m ³	ASTM D 792

Characteristics**Processing**

Injection Molding

Regional Availability

North America

Special Characteristics

High impact or impact modified