

**LATISHIELD 38/11-08A G/10**

(ABS+PC)-(MEF(x)+GF)

LATI Industria Termoplastici S.p.A.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577
Molding shrinkage, normal	0.8	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	5500	MPa	ISO 527
Stress at break	70	MPa	ISO 527
Strain at break	2.2	%	ISO 527
Charpy impact strength, +23°C	25	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	7	kJ/m <sup>2</sup>	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	120	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	130	°C	ISO 75-1/-2
Vicat softening temperature, B	125	°C	ISO 306

Electrical properties	Value	Unit	Test Standard
<b>ASTM Data</b>			
Surface Resistivity	100	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1260	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 100	°C	-
Pre-drying - Time	3 - 5	h	-
Melt temperature	240 - 260	°C	-
Mold temperature	50 - 70	°C	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

Europe

**Features**

EMI Attenuation/Shielding