

**Estadiene 3520**

ABS

Cossa Polimeri S.r.l.

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>25</b>	g/10min	ASTM D 1238
Temperature	<b>220</b>	°C	-
Load	<b>10</b>	kg	-
Mold Shrinkage, MD	<b>0.0055</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Strength at Yield	<b>40</b>	MPa	ASTM D 638
Tensile Strength at Break	<b>35</b>	MPa	ASTM D 638
Elongation at Break	<b>25</b>	%	ASTM D 638
Flexural Modulus	<b>2100</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>400</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
UL 94 Flame rating	<b>HB</b>	-	UL 94
Thickness tested	<b>1.6</b>	mm	-
<b>Other properties</b>			
Density	<b>1050</b>	kg/m <sup>3</sup>	ASTM D 792

**Characteristics****Special Characteristics**

High impact or impact modified

**Regional Availability**

Europe