

**Elix ABS H605**

ABS

Elix Polymers, S.L.

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt volume-flow rate, MVR	25	cm <sup>3</sup> /10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
Molding shrinkage, parallel	0.5	%	ISO 294-4, 2577
Molding shrinkage, normal	0.5	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Modulus	2400	MPa	ISO 527
Yield stress	47	MPa	ISO 527
Yield strain	2.5	%	ISO 527
Strain at break	15	%	ISO 527
Flexural modulus, 23°C	2400	MPa	ISO 178
Charpy impact strength, +23°C	90	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy impact strength, -30°C	80	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	17	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	7	kJ/m <sup>2</sup>	ISO 179/1eA
Izod notched impact strength, +23°C	17	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength	7	kJ/m <sup>2</sup>	ISO 180/1A
Temperature	-30	°C	-
Ball indentation hardness	105	MPa	ISO 2039-1

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	98	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	102	°C	ISO 75-1/-2
Vicat softening temperature, B	101	°C	ISO 306
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-
Burning behav. at thickness h	HB	class	IEC 60695-11-10
Thickness tested	3.0	mm	-

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Relative permittivity, 100Hz	3.1	-	IEC 62631-2-1
Relative permittivity, 1MHz	3	-	IEC 62631-2-1
Dissipation factor, 100Hz	50	E-4	IEC 62631-2-1
Dissipation factor, 1MHz	80	E-4	IEC 62631-2-1
Electric strength	33	kV/mm	IEC 60243-1
Comparative tracking index	600	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1050	kg/m <sup>3</sup>	ISO 1183

Test specimen production	Value	Unit	Test Standard
<b>ISO Data</b>			
Injection Molding, melt temperature	240	°C	ISO 294
Injection Molding, mold temperature	70	°C	ISO 294
Injection Molding, injection velocity	240	mm/s	ISO 294

**Characteristics****Processing**

Injection Molding

**Certifications**

RoHS compliant

## Elix ABS H605

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### Delivery form

Pellets

### Regional Availability

Europe, Asia Pacific, South and Central America, Near East/Africa

### Special Characteristics

Heat stabilized or stable to heat