

Processing/Physical Characteristics	Value	Unit	Test Standard
<b>ISO Data</b>			
Melt flow index, MFI	16	g/10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-
Molding shrinkage, parallel	0.6	%	ISO 294-4, 2577

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Strength	45	MPa	ISO 527
Strain at break	30	%	ISO 527
Flexural modulus, 23°C	2300	MPa	ISO 178
Flexural strength	62	MPa	ISO 178
Charpy impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 179/1eU
Charpy notched impact strength, +23°C	19	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy notched impact strength, -30°C	11	kJ/m <sup>2</sup>	ISO 179/1eA
Izod impact strength, +23°C	N	kJ/m <sup>2</sup>	ISO 180/1U
Izod notched impact strength, +23°C	18	kJ/m <sup>2</sup>	ISO 180/1A
Izod notched impact strength	10	kJ/m <sup>2</sup>	ISO 180/1A
Temperature	-30	°C	-
Rockwell hardness	R 105	-	ISO 2039-2

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	80	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	93	°C	ISO 75-1/-2
Vicat softening temperature, B	98	°C	ISO 306
Burning rate, FMVSS, Thickness 1 mm	80	mm/min	ISO 3795 (FMVSS 302)

Other properties	Value	Unit	Test Standard
Density	1050	kg/m <sup>3</sup>	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80 - 85	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.05	%	-
Melt temperature	220 - 240	°C	-
Mold temperature	50 - 80	°C	-
Zone 1	190 - 210	°C	-
Zone 2	210 - 220	°C	-
Zone 3	220 - 235	°C	-
Nozzle temperature	230 - 245	°C	-

## Characteristics

### Processing

Injection Molding

### Regional Availability

Asia Pacific

### Special Characteristics

U.V. stabilized or stable to weather, Heat stabilized or stable to heat