

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.0015	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength	93	MPa	ASTM D 638
Elongation at Break	1	%	ASTM D 638
Flexural Modulus	6890	MPa	ASTM D 790
Flexural Strength	128	MPa	ASTM D 790
Rockwell Hardness	R 110	-	ASTM D 785
Izod Impact notched, 1/8 in	53	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	240	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ASTM Data			
UL 94 Flame rating	HB	-	UL 94
DTUL @ 66 psi	110	°C	ASTM D 648
DTUL @ 264 psi	104	°C	ASTM D 648

Other properties	Value	Unit	Test Standard
Density	1270	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	70 - 90	°C	-
Pre-drying - Time	3 - 5	h	-
Melt temperature	215 - 240	°C	-
Mold temperature	60 - 90	°C	-

Characteristics

Processing

Injection Molding

Delivery form

Black

Regional Availability

North America, Europe, South and Central America