

RamShine PV300G4BK10

ABS-GF20

Polyram

Processing/Physical Characteristics	Value	Unit	Test Standard
ISO Data			
Melt flow index, MFI	10	g/10min	ISO 1133
Temperature	220	°C	-
Load	10	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	6300	MPa	ISO 527
Tensile Strength	85	MPa	ISO 527
Strain at break	1.9	%	ISO 527
Izod notched impact strength, +23°C	8	kJ/m ²	ISO 180/1A

Other properties	Value	Unit	Test Standard
Density	1190	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	80	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.1	%	-
Mold temperature	60 - 90	°C	-
Feed temperature	60 - 70	°C	-
Zone 1	240 - 260	°C	-
Zone 2	240 - 260	°C	-
Zone 3	240 - 260	°C	-

Characteristics**Processing**

Injection Molding

Certifications

RoHS compliant

Delivery form

Black

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa