

LUPOX TE5000D

(PBT+PC)

LG Chem

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Mold Shrinkage, MD	0.013	mm/mm	ASTM D 955
Mechanical properties			
ASTM Data			
Tensile Strength at Yield	56.9	MPa	ASTM D 638
Elongation at Break	50	%	ASTM D 638
Flexural Modulus	2256	MPa	ASTM D 790
Flexural Strength	98.1	MPa	ASTM D 790
Izod Impact notched, 1/8 in	37.7	J/m	ASTM D 256
Thermal properties			
ASTM Data			
DTUL @ 66 psi	130	°C	ASTM D 648
Melting Temperature	225	°C	ASTM D 3418
Other properties			
Density	1280	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4 - 5	h	-
Processing humidity	≤0.02	%	-
Melt temperature	260 - 270	°C	-
Mold temperature	60 - 80	°C	-
Zone 1	250 - 260	°C	-
Zone 2	250 - 260	°C	-
Zone 3	255 - 265	°C	-
Nozzle temperature	260 - 270	°C	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific, South and Central America

Applications

Automotive