

**Product Texts**

This product is manufactured under Good Manufacturing Practice (GMP defined in Regulation (EC) No. 2023/2006) and is therefore limited suitability for use with food contact.

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Flexural modulus, 23°C	<b>335</b>	MPa	ISO 178
Tensile Strength	<b>58</b>	MPa	ISO 37
Strain at break	<b>342</b>	%	ISO 37
Shore D hardness	<b>66</b>	-	ISO 7619-1
<b>Other Standards<sup>[5]</sup></b>			
Stress at 10% elongation	<b>20</b>	MPa	DIN 53504
Stress at 100% elongation	<b>30</b>	MPa	DIN 53504
Stress at 300% elongation	<b>50</b>	MPa	DIN 53504

S: These properties are reported by the producer according standards that are different to our defaults.

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>&lt;110</b>	°C	-
Melt temperature	<b>230 - 240</b>	°C	-
Mold temperature	<b>60</b>	°C	-

<b>Processing Recommendation Extrusion</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>&lt;110</b>	°C	-
Melt temperature	<b>210 - 240</b>	°C	-

**Characteristics**

**Processing**

Injection Molding, Other Extrusion

**Certifications**

Food contact, Food approval FDA 21 CFR

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa