

**Vamplub F 15C 2TF**  
(PPS+PTFE)-CF15

VAMP TECH SPA

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Izod impact strength, +23°C	<b>20</b>	kJ/m <sup>2</sup>	ISO 180/1U

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Burning behav. at 1.5 mm nom. thickn.	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>1.6</b>	mm	-
Burning behav. at thickness h	<b>V-0</b>	class	IEC 60695-11-10
Thickness tested	<b>3.2</b>	mm	-
<b>ASTM Data</b>			
DTUL @ 264 psi	<b>245</b>	°C	ASTM D 648

<b>Electrical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Surface Resistivity	<b>100</b>	Ohm	ASTM D 257

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Pre-drying - Temperature	<b>130</b>	°C	-
Pre-drying - Time	<b>3</b>	h	-
Melt temperature	<b>320</b>	°C	-
Mold temperature	<b>140</b>	°C	-

**Characteristics**

**Processing**

Injection Molding

**Additives**

Lubricants

**Special Characteristics**

Flame retardant

**Certifications**

RoHS compliant

**Regional Availability**

Europe