

FLEX NORYL™ Resin WCD835 - Americas

(PPE+TPE)

Saudi Basic Industries Corporation (SABIC)

Product Texts

FLEX NORYL™ WCD835 resin is a flexible, non-reinforced, low odor, migration improved, extrudable blend of Polyphenylene Ether (PPE) + Thermoplastic Elastomer (TPE). This material contains non-halogenated flame retardant and performance capable of meeting UL VW-1 requirements, 80C end use temperature rating, and heat deformation performance as defined by UL 1581. FLEX NORYL WCD835 resin is intended for evaluation in wire insulation and cable jacket applications in dark colors. It has a Shore A Hardness reading of 83 and exhibits superior thermal stability, very low water absorption, good electric properties, and low specific gravity. Processing is typically conducted on standard extrusion equipment, and UL 1581 testing is conducted on 2.0mm wire with 0.12mm X 20 stranded copper conductor.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	6	g/10min	ASTM D 1238
Temperature	250	°C	-
Load	10	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Stress at break	10	MPa	ISO 527
Strain at break	50	%	ISO 527
ASTM Data			
Tensile Strength at Break	10	MPa	ASTM D 638
Elongation at Break	250	%	ASTM D 638
Shore A Hardness	83	-	ASTM D 2240

Thermal properties	Value	Unit	Test Standard
ISO Data			
Glow Wire Flammability Index (GWFI)	850	°C	IEC 60695-2-12
GWFI - thickness tested (2)	3	mm	-
Glow Wire Ignition Temperature (GWIT)	750	°C	IEC 60695-2-13
GWIT - thickness tested (3)	3	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Comparative tracking index	600	-	IEC 60112

Other properties	Value	Unit	Test Standard
Density	1040	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Screw speed	15 - 85	rpm	-

Characteristics**Additives**

Flame retarding agent

Regional Availability

North America

Special Characteristics

Flame retardant