

**FLEX NORYL™ Resin WCA955 - Asia**

(PPE+TPE)

Saudi Basic Industries Corporation (SABIC)

**Product Texts**

FLEX NORYL™ WCA955 resin is a flexible, non-reinforced extrudable blend of Polyphenylene Ether (PPE) + Thermoplastic Elastomer (TPE). This material contains non-halogenated flame retardant and performance capable of meeting UL VW-1 requirements, 105C end use temperature rating, and heat deformation performance as defined by UL 1581. FLEX NORYL WCA955 resin is intended for evaluation in wire insulation, especially internal wire applications in dark colors. It has a Shore A Hardness reading of 95 and exhibits superior thermal stability, very low water absorption, good electric properties, and low specific gravity. Processing is typically conducted on standard extrusion equipment, and UL 1581 testing is conducted on 2.0mm wire with 0.12mm X 20 stranded copper conductor and is also suitable for coating AWG26 and AWG28 copper conductor.

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Melt Flow Index, MFI	8	g/10min	ASTM D 1238
Temperature	250	°C	-
Load	10	kg	-

<b>Mechanical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Stress at break	15	MPa	ISO 527
Strain at break	50	%	ISO 527
<b>ASTM Data</b>			
Tensile Strength at Break	15	MPa	ASTM D 638
Elongation at Break	160	%	ASTM D 638
Shore A Hardness	95	-	ASTM D 2240

<b>Thermal properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Glow Wire Flammability Index (GWFI)	750	°C	IEC 60695-2-12
GWFI - thickness tested (1)	3	mm	-
Glow Wire Ignition Temperature (GWIT)	725	°C	IEC 60695-2-13
GWIT - thickness tested (3)	3	mm	-

<b>Electrical properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ISO Data</b>			
Volume resistivity	>1E13	Ohm*m	IEC 62631-3-1
Comparative tracking index	600	-	IEC 60112

<b>Other properties</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Density	1020	kg/m <sup>3</sup>	ASTM D 792

<b>Processing Recommendation Injection Molding</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
Screw speed	15 - 85	rpm	-

**Characteristics****Additives**

Flame retarding agent

**Regional Availability**

Asia Pacific

**Special Characteristics**

Flame retardant