

FLEX NORYL™ Resin WCA871A - Asia

(PPE+TPE)

Saudi Basic Industries Corporation (SABIC)

Product Texts

FLEX NORYL™ WCA871A resin is a flexible, non-reinforced extrudable blend of Polyphenylene Ether (PPE) + Thermoplastic Elastomer (TPE). This material contains non-halogenated flame retardant and performance capable of meeting UL VW-1 requirements, 105C end use temperature rating, and heat deformation performance as defined by UL 1581. FLEX NORYL WCA871A resin is intended for evaluation in wire insulation and cable jacket applications in light colors. It has a Shore A Hardness reading of 84 and exhibits superior thermal stability, very low water absorption, good electric properties, and low specific gravity. Processing is typically conducted on standard extrusion equipment, and UL 1581 testing is conducted on 2.0mm wire with 0.12mm X 20 stranded copper conductor.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	15	g/10min	ASTM D 1238
Temperature	250	°C	-
Load	5	kg	-

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Stress at break	18	MPa	ISO 527
Strain at break	50	%	ISO 527
ASTM Data			
Tensile Strength at Break	18	MPa	ASTM D 638
Elongation at Break	140	%	ASTM D 638
Shore A Hardness	87	-	ASTM D 2240

Thermal properties	Value	Unit	Test Standard
ISO Data			
Glow Wire Flammability Index (GWFI)	960	°C	IEC 60695-2-12
GWFI - thickness tested (3)	3	mm	-
Glow Wire Ignition Temperature (GWIT)	825	°C	IEC 60695-2-13
GWIT - thickness tested (3)	3	mm	-

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 1MHz	2.6	-	IEC 62631-2-1
Dissipation factor, 1MHz	28	E-4	IEC 62631-2-1
Comparative tracking index	600	-	IEC 60112
ASTM Data			
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1060	kg/m ³	ASTM D 792

Characteristics**Additives**

Flame retarding agent

Regional Availability

Asia Pacific

Special Characteristics

Flame retardant