

Product Texts

Product-nomenclature: ISO 16396-PA66 PA6I/X,GF60,M1H,C14-220

Partially aromatic Polyamide

Product Attributes

Improved heat resistance

Markets

Automotive

Air intake systems, Compressed air systems, Hydraulic systems, Automotive electr. and electronics, lighting, Cooling and climate control, Powertrain and Chassis, Interior, Exterior

Electricals & Electronics

Electrical appliances, Electrical equipment, Connectors, Energy distribution, Mobile phones and other portable devices, Lighting

Industry & Consumer goods

Housewares, Hydraulics & Pneumatics, Mechanical Engineering, Power transmission, Sports & Leisure, Tools & Accessories

Approvals

Potable Water Contact

NSF 61

Processing/Physical Characteristics	dry / cond	Unit	Test Standard
ISO Data			
^[C] Molding shrinkage, parallel	0.1 / *	%	ISO 294-4, 2577
^[C] Molding shrinkage, normal	0.3 / *	%	ISO 294-4, 2577
^[C] Density of melt	1500	kg/m ³	-
^[C] Thermal conductivity of melt	0.3	W/(m K)	-
^[C] Spec. heat capacity of melt	1700	J/(kg K)	-
^[C] Eff. thermal diffusivity	1.18E-7	m ² /s	-
^[C] Ejection temperature	230	°C	-

[C]: CAMPUS

Mechanical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Tensile Modulus	22000 / 21000	MPa	ISO 527
^[C] Stress at break	260 / 240	MPa	ISO 527
^[C] Strain at break	2 / 2	%	ISO 527
^[C] Charpy impact strength, +23°C	80 / 80	kJ/m ²	ISO 179/1eU
^[C] Charpy impact strength, -30°C	80 / 80	kJ/m ²	ISO 179/1eU
^[C] Charpy notched impact strength, +23°C	14 / 14	kJ/m ²	ISO 179/1eA
^[C] Charpy notched impact strength, -30°C	13 / 13	kJ/m ²	ISO 179/1eA

[C]: CAMPUS

Thermal properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Melting temperature, 10°C/min	260 / *	°C	ISO 11357-1/-3
^[C] Temp. of deflection under load, 1.80 MPa	235 / *	°C	ISO 75-1/-2
^[C] Temp. of deflection under load, 8.00 MPa	175 / *	°C	ISO 75-1/-2
^[C] Coeff. of linear therm. expansion, parallel	15 / *	E-6/K	ISO 11359-1/-2
^[C] Coeff. of linear therm. expansion, normal	90 / *	E-6/K	ISO 11359-1/-2
^[C] Burning Behav. at thickness h	HB / *	class	IEC 60695-11-10
Thickness tested	0.8 / *	mm	-

[C]: CAMPUS

Electrical properties	dry / cond	Unit	Test Standard
ISO Data			
^[C] Volume resistivity	1E12 / 1E12	Ohm*m	IEC 62631-3-1
^[C] Surface resistivity	* / 1E13	Ohm	IEC 62631-3-2
^[C] Electric strength	33 / 33	kV/mm	IEC 60243-1
^[C] Comparative tracking index	- / 600	-	IEC 60112

[C]: CAMPUS

Other properties	dry / cond	Unit	Test Standard
^[C] Water absorption	3.5 / *	%	Sim. to ISO 62
^[C] Humidity absorption	1.2 / *	%	Sim. to ISO 62
^[C] Density	1690 / -	kg/m ³	ISO 1183

[C]: CAMPUS

Characteristics

Processing

Injection Molding

Delivery form

Granules, Black

Special Characteristics

Heat stabilized or stable to heat

Certifications

Drinking water contact, Drinking water contact NSF 61

Applications

Automotive, Electrical and Electronical, Sports Equipment

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa