

PRL-PPX-G15
(PPE+PS)-GF15

Polymer Resources, Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	4.5	g/10min	ASTM D 1238
Temperature	250	°C	-
Load	11.6	kg	-
Mold Shrinkage, MD	0.0035	mm/mm	ASTM D 955
Mechanical properties			
ISO Data			
Charpy notched impact strength, +23°C	7.36	kJ/m ²	ISO 179/1eA
Izod notched impact strength, +23°C	7.36	kJ/m ²	ISO 180/1A
ASTM Data			
Tensile Strength at Yield	82.7	MPa	ASTM D 638
Tensile Strength at Break	82.7	MPa	ASTM D 638
Elongation at Break	3.5	%	ASTM D 638
Flexural Modulus	4309	MPa	ASTM D 790
Flexural Strength	121	MPa	ASTM D 790
Rockwell Hardness	L105	-	ASTM D 785
Izod Impact notched, 1/8 in	90.7	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	69.4	J/m	ASTM D 256
Temperature	-30	°C	-
Thermal properties			
ASTM Data			
DTUL @ 66 psi	132	°C	ASTM D 648
DTUL @ 264 psi	127	°C	ASTM D 648
Vicat Temperature	141	°C	ASTM D 1525
Electrical properties			
ASTM Data			
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257
Other properties			
Density	1170	kg/m ³	ASTM D 792
Processing Recommendation Injection Molding			
Pre-drying - Temperature	104 - 110	°C	-
Pre-drying - Time	3 - 4	h	-
Melt temperature	288 - 316	°C	-
Mold temperature	71.1 - 104	°C	-
Zone 1	260 - 304	°C	-
Zone 2	271 - 310	°C	-
Zone 3	282 - 316	°C	-

Characteristics**Processing**
Injection Molding**Chemical Resistance**
Hydrolytically Stable**Delivery form**
Pellets**Regional Availability**
North America