

Product Texts

LNP STAT-KON ZE004 compound is based on Polyphenylene Ether / Polystyrene (PPE/PS) blend containing 20% carbon fiber. Added features of this grade include: Electrically Conductive.

UL Yellow Card Link [E207780-103093725](https://www.ul.com/yellow-card/E207780-103093725)

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	16000	MPa	ISO 527
Stress at break	90	MPa	ISO 527
Strain at break	0.9	%	ISO 527
Flexural modulus	12000	MPa	ISO 178
Flexural strength	125	MPa	ISO 178
Izod impact strength, +23°C, 4mm	12	kJ/m ²	ISO 180/1U
Izod notched impact strength, +23°C, 4mm	5	kJ/m ²	ISO 180/1A

ASTM Data			
Tensile Modulus	16300	MPa	ASTM D 638
Tensile Strength at Break	100	MPa	ASTM D 638
Elongation at Break	1	%	ASTM D 638
Flexural Modulus	12500	MPa	ASTM D 790
Izod Impact notched, 1/8 in	45	J/m	ASTM D 256
Izod Impact unnotched, 1/8 in	200	J/m	ASTM D 256

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	135	°C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	141	°C	ISO 75-1/-2
Burning behav. at 1.5 mm nom. thickn.	HB	class	IEC 60695-11-10
Thickness tested	1.5	mm	-

ASTM Data			
DTUL @ 66 psi	139	°C	ASTM D 648
DTUL @ 264 psi	135	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Surface Resistivity	1000000	Ohm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1150	kg/m ³	ISO 1183
Water Absorption, 24hr	0.02	%	ASTM D 570
Density	1150	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	120	°C	-
Pre-drying - Time	4	h	-
Melt temperature	300 - 305	°C	-
Mold temperature	80 - 110	°C	-
Zone 1	275 - 290	°C	-
Zone 2	290 - 300	°C	-
Zone 3	300 - 310	°C	-
Screw speed	30 - 60	rpm	-
Back pressure	0.2 - 0.3	MPa	-

Characteristics**Processing**

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Increased electrical conductivity