

Mechanical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Tensile Strength	<b>37</b>	MPa	ISO 527
Flexural modulus, 23°C	<b>2350</b>	MPa	ISO 178
Flexural strength	<b>66</b>	MPa	ISO 178
<sup>[C]</sup> Charpy notched impact strength, +23°C	<b>13</b>	kJ/m <sup>2</sup>	ISO 179/1eA

[C]: CAMPUS

Thermal properties	Value	Unit	Test Standard
<b>ISO Data</b>			
Temp. of deflection under load, 1.80 MPa	<b>70</b>	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	<b>80</b>	E-6/K	ISO 11359-1/-2
<sup>[C]</sup> Burning Behav. at thickness h	<b>V-1</b>	class	IEC 60695-11-10
Thickness tested	<b>2.0</b>	mm	-
Burning behav. 5V at thickness h	<b>5VB</b>	class	IEC 60695-11-20
Thickness tested	<b>2.0</b>	mm	-
<b>ASTM Data</b>			
DTUL @ 264 psi	<b>76</b>	°C	ASTM D 648

[C]: CAMPUS

Electrical properties	Value	Unit	Test Standard
<b>ISO Data</b>			
<sup>[C]</sup> Relative permittivity, 100Hz	<b>2.9</b>	-	IEC 62631-2-1
<sup>[C]</sup> Relative permittivity, 1MHz	<b>2.9</b>	-	IEC 62631-2-1
<sup>[C]</sup> Dissipation factor, 100Hz	<b>3</b>	E-4	IEC 62631-2-1
<sup>[C]</sup> Dissipation factor, 1MHz	<b>4</b>	E-4	IEC 62631-2-1
<sup>[C]</sup> Volume resistivity	<b>&gt;1E13</b>	Ohm*m	IEC 62631-3-1
<sup>[C]</sup> Surface resistivity	<b>&gt;1E15</b>	Ohm	IEC 62631-3-2
Electric strength	<b>29</b>	kV/mm	IEC 60243-1

[C]: CAMPUS

Other properties	Value	Unit	Test Standard
<sup>[C]</sup> Water absorption	<b>0.1</b>	%	Sim. to ISO 62
<sup>[C]</sup> Density	<b>1110</b>	kg/m <sup>3</sup>	ISO 1183

[C]: CAMPUS

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	<b>70 - 80</b>	°C	-
Pre-drying - Time	<b>2 - 4</b>	h	-
Melt temperature	<b>220 - 280</b>	°C	-
Mold temperature	<b>40 - 70</b>	°C	-

**Characteristics**

**Processing**

Injection Molding

**Special Characteristics**

Flame retardant

**Regional Availability**

North America, Europe, Asia Pacific, South and Central America, Near East/Africa