

Mechanical properties	Value	Unit	Test Standard
ISO Data			
Tensile Strength	65	MPa	ISO 527
Flexural modulus, 23°C	2470	MPa	ISO 178
Flexural strength	100	MPa	ISO 178
Charpy notched impact strength, +23°C	13	kJ/m ²	ISO 179/1eA

Thermal properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load, 1.80 MPa	124	°C	ISO 75-1/-2
Coeff. of linear therm. expansion, parallel	70	E-6/K	ISO 11359-1/-2
Burning behav. at 1.5 mm nom. thickn.	V-0	class	IEC 60695-11-10
Thickness tested	1.6	mm	-
Burning behav. 5V at thickness h	5VA	class	IEC 60695-11-20
Thickness tested	2.0	mm	-
ASTM Data			
DTUL @ 264 psi	130	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ISO Data			
Relative permittivity, 100Hz	2.9	-	IEC 62631-2-1
Relative permittivity, 1MHz	2.9	-	IEC 62631-2-1
Dissipation factor, 100Hz	30	E-4	IEC 62631-2-1
Dissipation factor, 1MHz	40	E-4	IEC 62631-2-1
Volume resistivity	1E14	Ohm*m	IEC 62631-3-1
Surface resistivity	1E16	Ohm	IEC 62631-3-2
Electric strength	29	kV/mm	IEC 60243-1

Other properties	Value	Unit	Test Standard
Density	1080	kg/m ³	ISO 1183

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	90 - 100	°C	-
Pre-drying - Time	2 - 4	h	-
Melt temperature	250 - 320	°C	-
Mold temperature	60 - 90	°C	-

Characteristics

Processing

Injection Molding

Regional Availability

North America, Europe, Asia Pacific

Special Characteristics

Flame retardant, Heat stabilized or stable to heat