

**PRL PPX-MF-FRG20**

(PPE+PS)

Polymer Resources, Ltd.

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Melt Flow Index, MFI	<b>5</b>	g/10min	ASTM D 1238
Temperature	<b>250</b>	°C	-
Load	<b>11.6</b>	kg	-
Mold Shrinkage, MD	<b>0.002</b>	mm/mm	ASTM D 955
Mold Shrinkage, TD	<b>0.002</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Strength at Yield	<b>126</b>	MPa	ASTM D 638
Tensile Strength at Break	<b>126</b>	MPa	ASTM D 638
Elongation at Yield	<b>1.5</b>	%	ASTM D 638
Flexural Modulus	<b>9653</b>	MPa	ASTM D 790
Rockwell Hardness	<b>M90</b>	-	ASTM D 785
Izod Impact notched, 1/8 in	<b>69.4</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
DTUL @ 264 psi	<b>121</b>	°C	ASTM D 648
<b>Electrical properties</b>			
<b>ASTM Data</b>			
Volume Resistivity	<b>&gt;1E15</b>	Ohm*cm	ASTM D 257
<b>Other properties</b>			
Density	<b>1430</b>	kg/m <sup>3</sup>	ASTM D 792
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>104 - 110</b>	°C	-
Pre-drying - Time	<b>3 - 4</b>	h	-
Melt temperature	<b>293 - 316</b>	°C	-
Mold temperature	<b>76.7 - 104</b>	°C	-
Zone 1	<b>260 - 304</b>	°C	-
Zone 2	<b>271 - 310</b>	°C	-
Zone 3	<b>282 - 316</b>	°C	-

**Characteristics****Processing**

Injection Molding

**Delivery form**

Pellets

**Additives**

Flame retarding agent

**Special Characteristics**

Flame retardant

**Regional Availability**

North America