

PRL PPX-GP4-IM

(PPE+PS)

Polymer Resources, Ltd.

Processing/Physical Characteristics	Value	Unit	Test Standard
ASTM Data			
Melt Flow Index, MFI	25	g/10min	ASTM D 1238
Temperature	250	°C	-
Load	11.6	kg	-
Mold Shrinkage, MD	0.006	mm/mm	ASTM D 955
Mold Shrinkage, TD	0.006	mm/mm	ASTM D 955

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	34.5	MPa	ASTM D 638
Tensile Strength at Break	34.5	MPa	ASTM D 638
Elongation at Break	70	%	ASTM D 638
Flexural Modulus	1758	MPa	ASTM D 790
Izod Impact notched, 1/8 in	374	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	187	J/m	ASTM D 256
Temperature	-40	°C	-

Thermal properties	Value	Unit	Test Standard
ASTM Data			
DTUL @ 66 psi	98.9	°C	ASTM D 648
DTUL @ 264 psi	93.3	°C	ASTM D 648

Electrical properties	Value	Unit	Test Standard
ASTM Data			
Volume Resistivity	>1E15	Ohm*cm	ASTM D 257

Other properties	Value	Unit	Test Standard
Density	1060	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	104 - 110	°C	-
Pre-drying - Time	3 - 4	h	-
Melt temperature	288 - 316	°C	-
Mold temperature	71.1 - 98.9	°C	-
Zone 1	249 - 299	°C	-
Zone 2	260 - 304	°C	-
Zone 3	271 - 310	°C	-

Characteristics**Processing**

Injection Molding

Delivery form

Pellets

Special Characteristics

High impact or impact modified

Applications

General Purpose

Regional Availability

North America