

Product Texts

NORYL GTX™ 910 resin is non-reinforced alloy of Polyphenylene Ether (PPE) + Polyamide (PA). NORYL GTX910 resin exhibits excellent chemical resistance and is an excellent candidate for automotive applications such as plastic/metal hybrid components, rail extensions, crash cans, wheel covers, and energy absorbers.

Mechanical properties	Value	Unit	Test Standard
ASTM Data			
Tensile Strength at Yield	59	MPa	ASTM D 638
Tensile Strength at Break	55	MPa	ASTM D 638
Elongation at Break	60	%	ASTM D 638
Rockwell Hardness	R 116	-	ASTM D 785
Izod Impact notched, 1/8 in	240	J/m	ASTM D 256
Izod Impact notched, Low-Temperature	133	J/m	ASTM D 256
Temperature	-30	°C	-

Thermal properties	Value	Unit	Test Standard
ASTM Data			
Vicat Temperature	232	°C	ASTM D 1525

Other properties	Value	Unit	Test Standard
Water Absorption, 24hr	0.5	%	ASTM D 570
Density	1100	kg/m ³	ASTM D 792

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	95 - 105	°C	-
Pre-drying - Time	3 - 4	h	-
Processing humidity	≤0.07	%	-
Melt temperature	280 - 305	°C	-
Mold temperature	75 - 120	°C	-
Zone 1	265 - 305	°C	-
Zone 2	270 - 305	°C	-
Zone 3	275 - 305	°C	-
Screw speed	20 - 100	rpm	-
Back pressure	0.3 - 1.4	MPa	-

Characteristics

Processing

Injection Molding

Regional Availability

Asia Pacific

Applications

Automotive