

**RTP 4083 TFE 15**  
(PPA+PTFE)-CF20

RTP Company

<b>Processing/Physical Characteristics</b>	<b>Value</b>	<b>Unit</b>	<b>Test Standard</b>
<b>ASTM Data</b>			
Mold Shrinkage, MD	<b>0.00125</b>	mm/mm	ASTM D 955
<b>Mechanical properties</b>			
<b>ASTM Data</b>			
Tensile Modulus	<b>18960</b>	MPa	ASTM D 638
Tensile Strength	<b>228</b>	MPa	ASTM D 638
Flexural Modulus	<b>15860</b>	MPa	ASTM D 790
Flexural Strength	<b>331</b>	MPa	ASTM D 790
Izod Impact notched, 1/8 in	<b>69.4</b>	J/m	ASTM D 256
<b>Thermal properties</b>			
<b>ASTM Data</b>			
UL 94 Flame rating	<b>HB</b>	-	UL 94
Thickness tested	<b>1.59</b>	mm	-
<b>Electrical properties</b>			
<b>ASTM Data</b>			
Volume Resistivity	<b>1000</b>	Ohm*cm	ASTM D 257
<b>Other properties</b>			
Density	<b>1380</b>	kg/m <sup>3</sup>	ASTM D 792
Moisture Content	<b>0.05</b>	%	-
<b>Processing Recommendation Injection Molding</b>			
Pre-drying - Temperature	<b>107</b>	°C	-
Pre-drying - Time	<b>4 - 6</b>	h	-
Melt temperature	<b>302 - 329</b>	°C	-
Mold temperature	<b>135 - 163</b>	°C	-
Injection pressure	<b>68.9 - 124</b>	MPa	-

**Characteristics****Processing**

Injection Molding

**Regional Availability**

North America, Europe, Asia Pacific

**Additives**

Lubricants